### Tools required.

- 2 personnel will be required to construct this unit
- · Adjustable Wrench
- · Socket Wrench

#### Instructions

Step	Description	Picture
1	Loosen all screws to ensure no obstructions are within are within the cavities.	
2	In the 1st sub-assembly, the parts needed are: "H" Base, 2 Large Bolts, 2 Split Washers, Small Plate, Support Column. Place "H" shaped base on its side. This will leave the 2 circular holes facing right and Casters Wheels facing left.	
3	Assemble the support beam to the "H" base to the Support column. From the bottom the arrangement should be: Support Bolts, Split Washers, "H" base, Small Plate, and Support Column. This process will have to be performed two times. Tighten these bolts.	

4	In the 2nd sub-assembly, the parts that will be needed are: 2 Small Bolts, 4 Medium/Small Washers, 2 Medium/Small nuts, Large Plate, 1 Hanger Support. The is the front View of Hanger Support . No not use any tools to tighten the next few steps. (Step 5, Step 6, and Step 7)	
5	To start this sub-assembly, place the Large Plate on a surface and then feed the bolts in from the back of the Small Plate and back of the Hanger Support. The pieces should go Small Bolt, Medium/Small Washer Large plate, Hanger Support, Medium/Small Washer, and Medium/Small Nut. Notice the outermost holes were used by the Bolts.	

6	Repeated this process for the remaining Hanger Support. Do not use the middle holes.	
7	In this step we will combine the 2 assemblies together. You will have to use the 4 Medium size Bolts, 8 Medium/Small washers, and 4 Medium/Small nuts.	
8	Tighten all loose screws and bolts.	
8	Adjust arm to desired angles.	

